

## Bid invitation

### Information

Description: Weld repair of 02nos Shipper shaft

Bid invitation number: 6300032313

Version: 4

### Bid invitation rules

Bid invitation currency: INR

**Timezone:** INDIA

**Submission period:** 20.05.2020 14:00:00

**Opening date:** 20.05.2020 16:00:00

**Created On:** 20.03.2020 11:42:18

### Additional requested information:

#### **Bid invitation text:**

Sub: E-Tender through BEML SRM for Weld repair of 02nos Shipper shaft assy at NDE bearing seating area of 20 cumrs shovels under MARC at NCL.

#### Description of Work:

Weld repair of 02nos Shipper shaft assy at NDE bearing seating area of 20 cumrs shovel.

#### Scope of Work:

1. Clean and pre-heat ( 250 °C) to be weld built up area (9.5inch dia towards spline no. 1).
2. For better uniform heating, use resistance coil ( heating Pads).
3. Use E309L electrode which has to be pre-heated prior to usage.
4. Post heat the welded area to 300°C.
5. Welded area to be ground ( by machining) to get required surface finish.
6. Magnetic Particle inspection (MPI) test to be conducted and ensure No cracks at welded area.
7. Refer sketch provided at last page (page no. 4) of this document for machining and fillet radius to be maintained as per drawing requirement.

#### General Scope of Work & Notes:

1. Firm has to quote for repair charges per Shipper shaft assy only.
2. Clearly indicate applicable taxes and duties.
3. The repaired job for each shaft will be under warranty in all respects for 06 months from the date of fitment on the shovel/equipment or 2500 working hours on shovel whichever is earlier.
4. Collection and delivery of the Shipper shaft from BEML is the responsibility of the firm.
5. Delivery: shipper shafts repair job has to be completed within two weeks from the date of collection of shaft/receipt of the work order.

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6. Payment: 90% payment within 21 days from the date of delivery and acceptance of the repaired shaft and balance 10% after the warranty period

Last date & time for online submission: 03.04.2020 at 14.00 HRS for online submission of tender documents.

For any clarifications please contact Email: admin.srm@beml.co.in

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20cumrs@gmail.com

Phone number: 9685695459

Attachments:

NIT

Digital Signature

### Bid invitation details

Item	Product Price Condition	Description	Vendor product number	Delivery date/ performance period	Quantity
1		Weld repair of 02nos Shipper shaft assy			2 JOB